



# PRODUCT CATALOG



By providing a lighter, stronger,  
 more efficient framing system,  
 ViperStud® has earned the trust  
 of industry leaders nationwide.  
 Made from high-strength steel  
 and formed with exclusive  
 ViperRib technology,  
 ViperStud® is the flat steel  
 system that will be here  
 for the long term,  
 you can count on that.

## The Proprietary Steel Framing System That Has Withstood The Test Of Time...



# Standing Strong.™

### A Track Record You Can Count On, Verified Code Compliant

#### Code Information

ViperStud Drywall Framing has been verified by the following IAS Accredited Test Agencies and/or certified by the Product Evaluation Agencies listed here.



**IBC/IRC 2003, 2006, 2009,  
 2012 Compliant**

#### Patents

ViperStud Patent #D621,964  
 ViperTrack Patent #D621,963

The Viper25 & Viper20 values for composite limiting heights in this catalog have been submitted for recognition in our ICC-ES ESR2620 & ATI ES CCRR-0154 reports. The updated physical properties of ViperStud in this catalog are greater than the minimums listed in our evaluation reports. Please see the full versions of these reports on [www.BUILDSTRONG.com](http://www.BUILDSTRONG.com)

*U.S. Patent Nos. D621,964 and D621,963 are assigned to Ware Industries, Inc. and used by Telling Industries under license from Ware Industries, Inc.*

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#### ViperStud Drywall Framing System is tested or conforms to these standards:

- **ASTM A1003** Standard Specification for Steel Sheet, Carbon, Metallic- and Nonmetallic-Coated for Cold-Formed Framing Members
- **ASTM C645** Standard Specification for Nonstructural Steel Framing Members
- **ASTM C754** Standard Specification for Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
- **ASTM E90** Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements
- **ASTM E119** Standard Test Methods for Fire Tests of Building Construction and Materials. Fire rated for 1, 2, 3, and 4 hour rated walls.
- **ASTM E72** Standard Test Methods of Conducting Strength Tests of Panels for Building Construction
- **ASTM C1629** Standard Classification for Abuse-Resistant Nondecorated Interior Gypsum Panel Products and Fiber-Reinforced Cement Panels

#### ViperStud is listed in the following:

- ATI CCRR-0154
- ICC-ES ESR #2620
- NYC Department of Buildings MEA 56-08-M, MEA 56-08-M Vol 2, MEA 235-08-M

#### Architectural Testing Approved & ICC ES Code Compliant

Viper25 & Viper20 manufactured by Telling® Industries received an evaluation report (CCRR-0154) from ATI Evaluation Services and an evaluation report (ESR# 2620) from ICC Evaluation Service (ICC-ES), providing evidence that the ViperStud Drywall Framing System meets code requirements. Building officials, architects, contractors, specifiers, designers and others utilize these Evaluation Reports to provide a basis for using or approving metal framing in construction projects following the International Building Code.

#### LEED® v3 Information

Available LEED® points in the following categories:

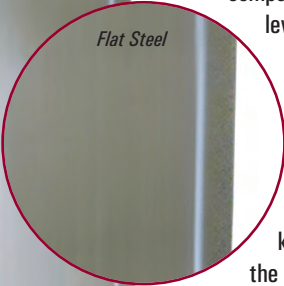
- MR Credit 2 - Construction Waste Management (1-2 points)
- MR Credit 4 Recycled Content (1-2 points)
- MR Credit 5 - Regional Materials (1-2 points)

#### Recycled Content

- Total Recycled Content: 34.9%
- Post Consumer Content: 24.3%
- Pre Consumer (Post Industrial) Content: 9.4%

## A High Strength, Flat Steel Drywall Framing System

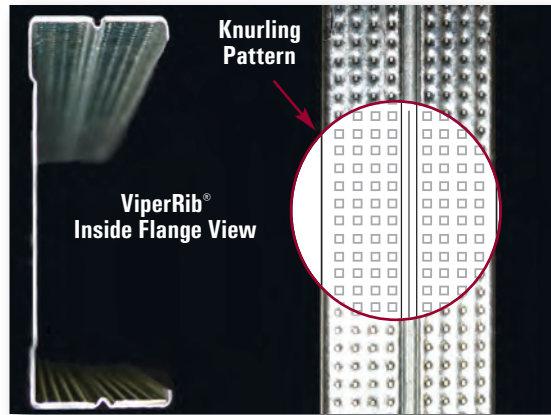
The ViperStud Drywall Framing System offers all the benefits of conventional flat steel studs with a design that performs even better. The ViperStud drywall framing system is interchangeable with conventional framing components. Since ViperStud is flat steel, it is easy to plumb and mark, make minor adjustments and use laser levels. This makes installation the same as conventional studs. No extra training or special fasteners are required for installation.



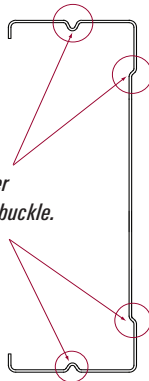
### Knurl & Rib Technology

The stud and track system utilizes a knurled flange and reinforcing ribs along with a flat stud design. Knurling is the pattern of small ridges formed on the flange to prevent screws from walking. Since knurling is only formed on one side of the steel, the stud stays flat, never compromising the strength or thickness of the steel.

ViperRib® Technology applies a reinforced ribbing over the web and flange of ViperStud. The ribs provide added strength, is less prone to twist and create "high-shoulders" when finishing gypsum board.



**ViperRib® Technology**  
makes ViperStud stronger  
& less prone to twist or buckle.

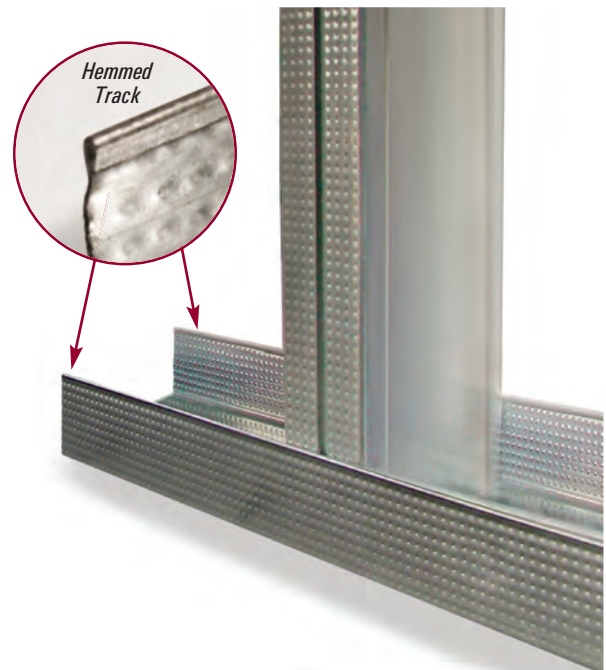


## The One-Track System

We've tested ViperTrack25 extensively with Viper25 and Viper20 studs. Our third-party testing proves that it is not necessary to use the same thickness track as the stud. Now you can submit a lighter gauge track with your Viper20 studs and reduce your cost.

- Saves money
- Fewer items to inventory
- Safer, ViperTrack25 is fully hemmed
- Supported by testing

*Not applicable for Impact or Abuse Rated walls. Fire rated walls should be built per specific assembly requirements.*





# PHYSICAL PROPERTIES

## ViperStud®

| MODEL NO.   | DESIGN THICKNESS (in) | MINIMUM THICKNESS (in) | YIELD (ksi) | WEB SIZES (in)            | COATING <sup>1,2</sup> | FLANGE (in) | RETURN LIP |
|-------------|-----------------------|------------------------|-------------|---------------------------|------------------------|-------------|------------|
| VIPER25     | 0.0155                | 0.0147                 | 50          | 1-5/8, 2-1/2, 3-5/8, 4, 6 | G40                    | 1-1/4       | 1/4        |
| VIPER20     | 0.0205                | 0.0195                 | 57          | 1-5/8, 2-1/2, 3-5/8       | G40                    | 1-1/4       | 1/4        |
| VIPER20     | 0.0220                | 0.0209                 | 57          | 4, 6                      | G40                    | 1-1/4       | 1/4        |
| VIPER 30mil | 0.0312                | 0.0296                 | 33          | 1-5/8, 2-1/2, 3-5/8, 4, 6 | G40                    | 1-1/4       | 1/4        |
| VIPER 33mil | 0.0346                | 0.0329                 | 33          | 1-5/8, 2-1/2, 3-5/8, 4, 6 | G40                    | 1-1/4       | 1/4        |

## ViperTrack®

| MODEL NO.        | DESIGN THICKNESS (in) | MINIMUM THICKNESS (in) | YIELD (ksi) | WEB SIZES (in)            | COATING <sup>1,2</sup> | FLANGE (in) |
|------------------|-----------------------|------------------------|-------------|---------------------------|------------------------|-------------|
| VIPERTRACK25     | 0.0155                | 0.0147                 | 50          | 1-5/8, 2-1/2, 3-5/8, 4, 6 | G40                    | 1-1/4       |
| VIPERTRACK20     | 0.0205                | 0.0195                 | 50          | 1-5/8, 2-1/2, 3-5/8       | G40                    | 1-1/4       |
| VIPERTRACK20     | 0.0220                | 0.0209                 | 50          | 4, 6                      | G40                    | 1-1/4       |
| VIPERTRACK 30mil | 0.0312                | 0.0296                 | 33          | 1-5/8, 2-1/2, 3-5/8, 4, 6 | G40                    | 1-1/4       |
| VIPERTRACK 33mil | 0.0346                | 0.0329                 | 33          | 1-5/8, 2-1/2, 3-5/8, 4, 6 | G40                    | 1-1/4       |

**Notes:**

1. Per ASTM C645 & ASTM A 1003, Table 1
2. G60 and G90 available upon request.
3. Knockout size for 1-5/8" & 2-1/2" Stud is 3/4" x 2-1/2". Knockout size for 3-5/8", 4", & 6" Stud is 1-1/2" x 2-1/2"



## DEEP LEG DEFLECTION TRACK

Deflection track can be required at the top of a wall to allow for anticipated downward movement of the primary structure. A gap is provided between the end of the stud and track to accommodate this movement. The studs are not fastened to the track to allow movement up or down. The bridging is required within 12" from the top to keep the stud in place and provide rotational restraint. The leg of the track must be long enough to provide the required gap, bearing surface for the studs and allow for construction tolerances.

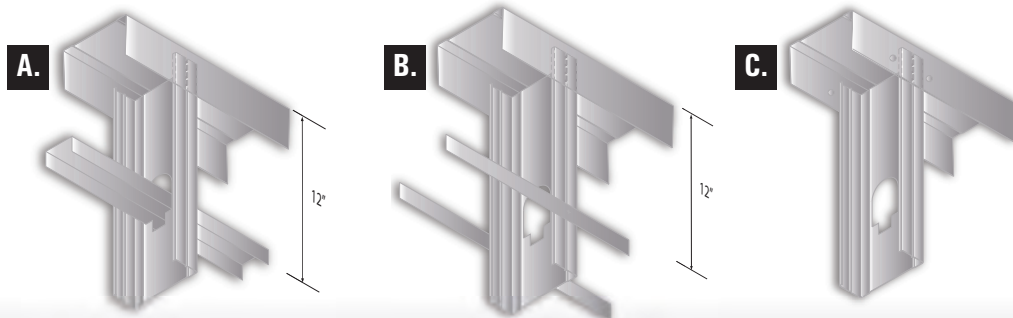
**Studs are secured by one of the following methods:**

- A. CR channel and BRC Clip. 12" down from the stud end.
- B. Attaching flat strap at each side of the stud flange. 12" down from the stud end.
- C. Attaching 2 screws at each leg of the deep leg track, near the stud flanges. (Total 4 screws)

| MODEL NO.        | DESIGN THICKNESS (in) | MINIMUM THICKNESS (in) | YIELD (ksi) | COATING <sup>4,5</sup> | WEB SIZES (in)            | LEG SIZE (in) | GAP (in) | LOAD (lb.) | MAX HEIGHT 5 psf, 16" o.c. |
|------------------|-----------------------|------------------------|-------------|------------------------|---------------------------|---------------|----------|------------|----------------------------|
| VIPERTRACK25     | 0.0155                | 0.0147                 | 50          | G40                    | 1-5/8, 2-1/2, 3-5/8, 4, 6 | 2"            | 1/2"     | 34         | 10'-4"                     |
| VIPERTRACK20     | 0.0205                | 0.0195                 | 57          | G40                    | 1-5/8, 2-1/2, 3-5/8       | 2"            | 1/2"     | 60         | 20'-6"                     |
|                  |                       |                        |             |                        | 2-1/2, 3-5/8              | 2-1/2"        | 3/4"     | 40         | 13'-8"                     |
| VIPERTRACK20     | 0.0220                | 0.0209                 | 57          | G40                    | 2-1/2, 3-5/8              | 3"            | 1"       | 30         | 10'-3"                     |
|                  |                       |                        |             |                        | 4, 6                      | 2"            | 1/2"     | 69         | 23'-8"                     |
|                  |                       |                        |             |                        | 4, 6                      | 2-1/2"        | 3/4"     | 46         | 15'-9"                     |
| VIPERTRACK 30mil | 0.0312                | 0.0296                 | 33          | G40                    | 4, 6                      | 3"            | 1"       | 35         | 11'-10"                    |
|                  |                       |                        |             |                        | 1-5/8, 2-1/2, 3-5/8, 4, 6 | 2"            | 1/2"     | 92         | 27'-6"                     |
|                  |                       |                        |             |                        | 2-1/2, 3-5/8, 4, 6        | 2-1/2"        | 3/4"     | 61         | 18'-4"                     |
| VIPERTRACK 33mil | 0.0346                | 0.0329                 | 33          | G40                    | 2-1/2, 3-5/8, 4, 6        | 3"            | 1"       | 46         | 13'-9"                     |
|                  |                       |                        |             |                        | 1-5/8, 2-1/2, 3-5/8, 4, 6 | 2"            | 1/2"     | 113        | 33'-10"                    |
|                  |                       |                        |             |                        | 2-1/2, 3-5/8, 4, 6        | 2-1/2"        | 3/4"     | 75         | 22'-7"                     |
|                  |                       |                        |             |                        | 2-1/2, 3-5/8, 4, 6        | 3"            | 1"       | 56         | 16'-11"                    |

**Notes:**

1. Max wall height based on stud spacing of 16" o.c. & 5 PSF lateral load
2. 1-5/8" deep leg track available with max 2" leg
3. Wall studs are not fastened to deep leg track.
4. G60, G90 available upon request.
5. Per ASTM C 645 & ASTM A 1003, Table 1



**For more information, please contact Telling® Industries at 1-866-372-6384**

This technical information reflects the most current information available and supersedes any and all previous publications effective November 12, 2012. #TEL3 11/2012.

















# ALLOWABLE CEILING SPANS

| L/240       |                    |        | 4 PSF<br>Lateral Support of Compression Flange |           |           |                                 |           |           | 6 PSF<br>Lateral Support of Compression Flange |           |          |                                 |           |          |
|-------------|--------------------|--------|--|-----------|-----------|---------------------------------|-----------|-----------|--|-----------|----------|---------------------------------|-----------|----------|
| MODEL NO.   | MEMBER DESIGNATION | Fy ksi | Unsupported Joist Spacing (in) O.C.            |           |           | Midspan Joist Spacing (in) O.C. |           |           | Unsupported Joist Spacing (in) O.C.            |           |          | Midspan Joist Spacing (in) O.C. |           |          |
|             |                    |        | 12   | 16        | 24        | 12                              | 16        | 24        | 12   | 16        | 24       | 12                              | 16        | 24       |
| Viper25     | 162VS125-15        | 50     | 7'-3" f  | 6'-9" f   | 6'-0" f   | 8'-1"                           | 7'-4"     | 6'-5"     | 6'-6" f  | 6'-0" f   | 5'-5" f  | 7'-1"                           | 6'-5"     | 5'-7"    |
|             | 250VS125-15        | 50     | 8'-2" f  | 7'-7" f   | 6'-10" f  | 11'-3" f                        | 10'-4"    | 9'-0" f   | 7'-4" f  | 6'-10" f  | 6'-2" f  | 10'-0"                          | 9'-0" f   | 7'-8" f  |
|             | 362VS125-15        | 50     | 9'-1" f  | 8'-6" f   | 7'-8" f   | 12'-0" f                        | 11'-0" f  | 9'-9" f   | 8'-3" f  | 7'-8" f   | 6'-11" f | 10'-8" f                        | 9'-9" f   | 8'-5" f  |
|             | 400VS125-15        | 50     | 9'-5" f  | 8'-9" f   | 7'-10" f  | 12'-5" f                        | 11'-4" f  | 10'-0" f  | 8'-6" f  | 7'-10" f  | 7'-1" f  | 11'-0" f                        | 10'-0" f  | 8'-9" f  |
|             | 600VS125-15        | 50     | 10'-8" f                                       | 9'-11" f  | 8'-11" f  | 14'-4" f                        | 13'-2" f  | 11'-8" f  | 9'-7" f  | 8'-11" f  | 8'-1" f  | 12'-9" f                        | 11'-8" f  | 8'-10" w |
| Viper20     | 162VS125-20        | 57     | 7'-10" f                                       | 7'-3" f   | 6'-6" f   | 9'-4"                           | 8'-6"     | 7'-5"     | 7'-1" f  | 6'-6" f   | 5'-10" f | 8'-2"                           | 7'-5"     | 6'-6"    |
|             | 250VS125-20        | 57     | 8'-10" f                                       | 8'-2" f   | 7'-4" f   | 12'-4" f                        | 11'-4" f  | 10'-2" f  | 7'-11" f                                       | 7'-4" f   | 6'-7" f  | 11'-0" f                        | 10'-2" f  | 8'-11"   |
|             | 362VS125-20        | 57     | 9'-10" f                                       | 9'-1" f   | 8'-2" f   | 13'-6" f                        | 12'-4" f  | 10'-11" f | 8'-10" f                                       | 8'-2" f   | 7'-5" f  | 11'-11" f                       | 10'-11" f | 9'-8" f  |
|             | 400VS125-21        | 57     | 10'-4" f                                       | 9'-7" f   | 8'-7" f   | 14'-4" f                        | 13'-2" f  | 11'-7" f  | 9'-3" f  | 8'-7" f   | 7'-9" f  | 12'-8" f                        | 11'-7" f  | 10'-3" f |
|             | 600VS125-21        | 57     | 11'-8" f                                       | 10'-10" f | 9'-9" f   | 16'-6" f                        | 15'-3" f  | 13'-7" f  | 10'-6" f                                       | 9'-9" f   | 8'-9" f  | 14'-9" f                        | 13'-7" f  | 12'-0" f |
| Viper 30mil | 162VS125-30        | 33     | 9'-4" f  | 8'-7" f   | 7'-8" f   | 10'-1"                          | 9'-2"     | 8'-0"     | 8'-4" f  | 7'-8" f   | 6'-10" f | 8'-10"                          | 8'-0"     | 7'-0"    |
|             | 250VS125-30        | 33     | 10'-4" f                                       | 9'-6" f   | 8'-6" f   | 13'-11"                         | 12'-8"    | 11'-1"    | 9'-2" f  | 8'-6" f   | 7'-7" f  | 12'-2"                          | 11'-1"    | 9'-8"    |
|             | 362VS125-30        | 33     | 11'-4" f                                       | 10'-6" f  | 9'-5" f   | 16'-0" f                        | 14'-10" f | 13'-3" f  | 10'-2" f                                       | 9'-5" f   | 8'-6" f  | 14'-4" f                        | 13'-3" f  | 11'-9" f |
|             | 400VS125-30        | 33     | 11'-8" f                                       | 10'-10" f | 9'-8" f   | 16'-5" f                        | 15'-2" f  | 13'-7" f  | 10'-6" f                                       | 9'-8" f   | 8'-9" f  | 14'-9" f                        | 13'-7" f  | 12'-1" f |
|             | 600VS125-30        | 33     | 13'-1" f                                       | 12'-2" f  | 10'-11" f | 18'-10" f                       | 17'-6" f  | 15'-8" f  | 11'-9" f                                       | 10'-11" f | 9'-10" f | 16'-11" f                       | 15'-8" f  | 14'-1" f |
| Viper 33mil | 162VS125-33        | 33     | 9'-9" f  | 8'-11" f  | 7'-11" f  | 10'-5"                          | 9'-5"     | 8'-3"     | 8'-8" f  | 7'-11" f  | 7'-1" f  | 9'-1"                           | 8'-3"     | 7'-3"    |
|             | 250VS125-33        | 33     | 10'-9" f                                       | 9'-10" f  | 8'-10" f  | 14'-5"                          | 13'-1"    | 11'-5"    | 9'-7" f  | 8'-10" f  | 7'-11" f | 12'-7"                          | 11'-5"    | 10'-0"   |
|             | 362VS125-33        | 33     | 11'-9" f                                       | 10'-11" f | 9'-9" f   | 16'-7" f                        | 15'-4" f  | 13'-9" f  | 10'-7" f                                       | 9'-9" f   | 8'-9" f  | 14'-10" f                       | 13'-9" f  | 12'-2" f |
|             | 400VS125-33        | 33     | 12'-1" f                                       | 11'-2" f  | 10'-0" f  | 17'-0" f                        | 15'-8" f  | 14'-1" f  | 10'-10" f                                      | 10'-0" f  | 9'-0" f  | 15'-3" f                        | 14'-1" f  | 12'-7" f |
|             | 600VS125-33        | 33     | 13'-6" f                                       | 12'-6" f  | 11'-3" f  | 19'-5" f                        | 18'-0" f  | 16'-3" f  | 12'-2" f                                       | 11'-3" f  | 10'-1" f | 17'-6" f                        | 16'-3" f  | 14'-6" f |

| L/360       |                    |        | 4 PSF<br>Lateral Support of Compression Flange |           |           |                                 |          |           | 6 PSF<br>Lateral Support of Compression Flange |           |          |                                 |           |          |
|-------------|--------------------|--------|--|-----------|-----------|---------------------------------|----------|-----------|--|-----------|----------|---------------------------------|-----------|----------|
| MODEL NO.   | MEMBER DESIGNATION | Fy ksi | Unsupported Joist Spacing (in) O.C.            |           |           | Midspan Joist Spacing (in) O.C. |          |           | Unsupported Joist Spacing (in) O.C.            |           |          | Midspan Joist Spacing (in) O.C. |           |          |
|             |                    |        | 12   | 16        | 24        | 12                              | 16       | 24        | 12   | 16        | 24       | 12                              | 16        | 24       |
| Viper25     | 162VS125-15        | 50     | 7'-1"  | 6'-5"     | 5'-7"     | 7'-1"                           | 6'-5"    | 5'-7"     | 6'-2"  | 5'-7"     | 4'-11"   | 6'-2"                           | 5'-7"     | 4'-11"   |
|             | 250VS125-15        | 50     | 8'-2" f  | 7'-7" f   | 6'-10" f  | 10'-0"                          | 9'-0"    | 7'-11"    | 7'-4" f  | 6'-10" f  | 6'-2" f  | 8'-8"                           | 7'-11"    | 6'-11"   |
|             | 362VS125-15        | 50     | 9'-1" f  | 8'-6" f   | 7'-8" f   | 12'-0" f                        | 11'-0" f | 9'-9" f   | 8'-3" f  | 7'-8" f   | 6'-11" f | 10'-7" f                        | 9'-9" f   | 8'-5" f  |
|             | 400VS125-15        | 50     | 9'-5" f  | 8'-9" f   | 7'-10" f  | 12'-5" f                        | 11'-4" f | 10'-0" f  | 8'-6" f  | 7'-10" f  | 7'-1" f  | 11'-0" f                        | 10'-0" f  | 8'-9" f  |
|             | 600VS125-15        | 50     | 10'-8" f                                       | 9'-11" f  | 8'-11" f  | 14'-4" f                        | 13'-2" f | 11'-8" f  | 9'-7" f  | 8'-11" f  | 8'-1" f  | 12'-9" f                        | 11'-8" f  | 8'-10" w |
| Viper20     | 162VS125-20        | 57     | 7'-10" f                                       | 7'-3" f   | 6'-6" f   | 8'-2"                           | 7'-5"    | 6'-6"     | 7'-1" f  | 6'-6" f   | 5'-8"    | 7'-2"                           | 6'-6"     | 5'-8"    |
|             | 250VS125-20        | 57     | 8'-10" f                                       | 8'-2" f   | 7'-4" f   | 11'-3"                          | 10'-2"   | 8'-11"    | 7'-11" f                                       | 7'-4" f   | 6'-7" f  | 9'-9"                           | 8'-11"    | 7'-9"    |
|             | 362VS125-20        | 57     | 9'-10" f                                       | 9'-1" f   | 8'-2" f   | 13'-6" f                        | 12'-4" f | 10'-11" f | 8'-10" f                                       | 8'-2" f   | 7'-5" f  | 11'-11" f                       | 10'-11" f | 9'-8" f  |
|             | 400VS125-21        | 57     | 10'-4" f                                       | 9'-7" f   | 8'-7" f   | 14'-4" f                        | 13'-2" f | 11'-7" f  | 9'-3" f  | 8'-7" f   | 7'-9" f  | 12'-8" f                        | 11'-7" f  | 10'-3" f |
|             | 600VS125-21        | 57     | 11'-8" f                                       | 10'-10" f | 9'-9" f   | 16'-6" f                        | 15'-3" f | 13'-7" f  | 10'-6" f                                       | 9'-9" f   | 8'-9" f  | 14'-9" f                        | 13'-7" f  | 12'-0" f |
| Viper 30mil | 162VS125-30        | 33     | 8'-10"   | 8'-0"     | 7'-0"     | 8'-10"                          | 8'-0"    | 7'-0"     | 7'-8"  | 7'-0"     | 6'-1"    | 7'-8"                           | 7'-0"     | 6'-1"    |
|             | 250VS125-30        | 33     | 10'-4" f                                       | 9'-6" f   | 8'-6" f   | 12'-2"                          | 11'-1"   | 9'-8"     | 9'-2" f  | 8'-6" f   | 7'-7" f  | 10'-8"                          | 9'-8"     | 8'-5"    |
|             | 362VS125-30        | 33     | 11'-4" f                                       | 10'-6" f  | 9'-5" f   | 16'-0" f                        | 14'-9"   | 12'-11"   | 10'-2" f                                       | 9'-5" f   | 8'-6" f  | 14'-2"                          | 12'-11"   | 11'-3"   |
|             | 400VS125-30        | 33     | 11'-8" f                                       | 10'-10" f | 9'-8" f   | 16'-5" f                        | 15'-2" f | 13'-7" f  | 10'-6" f                                       | 9'-8" f   | 8'-9" f  | 14'-9" f                        | 13'-7" f  | 12'-1" f |
|             | 600VS125-30        | 33     | 13'-1" f                                       | 12'-2" f  | 10'-11" f | 18'-10" f                       | 17'-6" f | 15'-8" f  | 11'-9" f                                       | 10'-11" f | 9'-10" f | 16'-11" f                       | 15'-8" f  | 14'-1" f |
| Viper 33mil | 162VS125-33        | 33     | 9'-1"  | 8'-3"     | 7'-3"     | 9'-1"                           | 8'-3"    | 7'-3"     | 7'-11"   | 7'-3"     | 6'-4"    | 7'-11"                          | 7'-3"     | 6'-4"    |
|             | 250VS125-33        | 33     | 10'-9" f                                       | 9'-10" f  | 8'-10" f  | 12'-7"                          | 11'-5"   | 10'-0"    | 9'-7" f  | 8'-10" f  | 7'-11" f | 11'-0"                          | 10'-0"    | 8'-9"    |
|             | 362VS125-33        | 33     | 11'-9" f                                       | 10'-11" f | 9'-9" f   | 16'-7" f                        | 15'-3" f | 13'-4" f  | 10'-7" f                                       | 9'-9" f   | 8'-9" f  | 14'-8"                          | 13'-4"    | 11'-8"   |
|             | 400VS125-33        | 33     | 12'-1" f                                       | 11'-2" f  | 10'-0" f  | 17'-0" f                        | 15'-8" f | 14'-1" f  | 10'-10" f                                      | 10'-0" f  | 9'-0" f  | 15'-3" f                        | 14'-1" f  | 12'-7" f |
|             | 600VS125-33        | 33     | 13'-6" f                                       | 12'-6" f  | 11'-3" f  | 19'-5" f                        | 18'-0" f | 16'-3" f  | 12'-2" f                                       | 11'-3" f  | 10'-1" f | 17'-6" f                        | 16'-3" f  | 14'-6" f |

"f" - flexure controls; "s" - shear controls; "w" - web crippling controls. No letter next to the number means deflection controls.

**Ceiling Span Notes:**

1. Ceiling Spans are in accordance with AISI S100-07 using all steel non-composite design.
2. Ceiling Spans are established by considering flexure, shear, web crippling and deflection.
3. For web crippling, when  $h/t \leq 200$ , the web crippling values are computed based on section C3.4.2 of AISI S100-07, when  $h/t > 200$ , the web crippling values are based on testing with a bearing length of 1".
4. No web stiffeners are required for studs with  $h/t > 200$ , web crippling and shear values have been confirmed by testing.
5. All values are for simple spans, with compression flange either unbraced or braced at midspan.
6. Ceiling spans are based on total load of assembly, not including storage or live load for accessible ceilings.
7. The factory punchouts are in accordance with section C5 of AISI S201-07. The distance from the center of last punchout to the end of the stud is 12".





## SCREW ALLOWABLE LOADS (lbs.)

| MEMBER NO.                             | DESIGN THICKNESS (in) | MIN THICKNESS (in) | Fy Yield (ksi) | Fu Tensile (ksi) | #6 SCREW (0.138" dia; 0.25" head) |                |                 | #8 SCREW (0.164" dia; 0.3125" head) |                |                 | #10 SCREW (0.190" dia; 0.34" head) |                |                 | C645 SCREW PENETRATION TEST (P, F) |
|--|-----------------------|--------------------|----------------|------------------|-----------------------------------|----------------|-----------------|-------------------------------------|----------------|-----------------|------------------------------------|----------------|-----------------|------------------------------------|
|  |                       |                    |                |                  | Shear (lbs)                       | Pull Out (lbs) | Pull Over (lbs) | Shear (lbs)                         | Pull Out (lbs) | Pull Over (lbs) | Shear (lbs)                        | Pull Out (lbs) | Pull Over (lbs) |                                    |
| Viper25                                | 0.0155                | 0.0147             | 50             | 50               | 75 <sup>g</sup>                   | 30             | 97              | 90 <sup>g</sup>                     | 36             | 121             | 93 <sup>g</sup>                    | 42             | 132             | Pass                               |
| Viper20 (1-5/8"-3-5/8")                | 0.0205                | 0.0195             | 57             | 57               | 106 <sup>g</sup>                  | 46             | 146             | 124 <sup>g</sup>                    | 54             | 183             | 130 <sup>g</sup>                   | 63             | 199             | Pass                               |
| Viper20 (4"-6")                        | 0.0220                | 0.0209             | 57             | 57               | 129 <sup>g</sup>                  | 49             | 157             | 141 <sup>g</sup>                    | 58             | 196             | 144 <sup>g</sup>                   | 98             | 213             | Pass                               |
| Conventional (25ga)                    | 0.0188                | 0.0179             | 33             | 33               | 44                                | 24             | 78              | 48                                  | 29             | 97              | 52                                 | 33             | 105             | ..                                 |
| Conventional (20ga DW) OR Viper 30mil  | 0.0312                | 0.0296             | 33             | 33               | 95                                | 40             | 129             | 103                                 | 48             | 161             | 111                                | 55             | 175             | ..                                 |
| Conventional (20ga STR) OR Viper 33mil | 0.0346                | 0.0329             | 33             | 33               | 110                               | 45             | 143             | 120                                 | 53             | 178             | 130                                | 61             | 194             | ..                                 |

**Notes:**

1. Capacities are based on section E4 of the AISI S100-07 Specification.
2. Capacities are based on Allowable Strength Design (ASD).
3. Screw pull-out capacities are based on listed head diameter.
4. Two sheets of equal thickness and tensile strength are assumed in tabulated values.
5. When materials of different steel thickness and tensile strength are connected, use the lowest value for shear capacity (tilting and bearing), for pull-out capacity use sheet closest to screw tip and for pull-over capacity use sheet closest to screw head.
6. Where multiple fasteners are used, screws are assumed to have a center-to-center spacing of at least 3 times the nominal diameter.
7. Screws are assumed to have a center-of-screw to edge-of-steel dimension of at least 1.5 times the nominal diameter of the screw.
8. When screws are subjected to combination of shear and tension forces, interaction equation of AISI S100-2007 Specification section E4.5 shall be used.
9. Viper25 & Viper20 shear values are tested per AISI S100-07 and AISI S905, tests conducted by Structural Testing & Research, Inc.

## SCREW PENETRATION TESTING (ASTM C 645, ASTM C 1002)

To pass screw penetration tests, studs must be capable of pulling the head of the screw below surface of gypsum board in less than 2 seconds without spin out.

| HI-ABUSE/HI-IMPACT – VIPER20     |                |                             |                   |                       |
|----------------------------------|----------------|-----------------------------|-------------------|-----------------------|
| SHEATHING TYPE AND THICKNESS     | STEEL FRAMING  | SCREW TYPE                  | DRILL SPEED (RPM) | PASS/FAIL ASTM C-1002 |
| USG 5/8" VHI                     | 3-5/8" Viper20 | #6 x 1-1/4" Type S sharp pt | 2500              | PASS                  |
|                                  |                |                             | 4000              | PASS                  |
| National Gypsum 5/8" High Impact | 3-5/8" Viper20 | #6 x 1-1/4" Type S sharp pt | 2500              | PASS                  |
|                                  |                |                             | 4000              | PASS                  |
| National Gypsum 5/8" High Abuse  | 3-5/8" Viper20 | #6 x 1-1/4" Type S sharp pt | 2500              | PASS                  |
|                                  |                |                             | 4000              | PASS                  |

**Notes:**

- Rock-on is a registered trademark of ITW Buildex.
- Durock is a registered trademark of the United States Gypsum Co. (USG)
- Phillips is a registered trademark of the Phillips Screw Co.
- Hi-Abuse, Hi-Impact, and Permabase are registered trademarks of the National Gypsum Co.

| CEMENT BOARD – VIPER20           |               |                          |                   |                                  |
|----------------------------------|---------------|--------------------------|-------------------|----------------------------------|
| SHEATHING TYPE AND THICKNESS     | STEEL FRAMING | SCREW TYPE               | DRILL SPEED (RPM) | PASS/FAIL ASTM C-645, SECTION 10 |
| USG 1/2" Durock®                 | Viper20       | #9 Buildex Rock-On       | 2500              | PASS                             |
|                                  |               | #9 Phillips Cement Board | 4000              | PASS                             |
|                                  |               | #9 Phillips Cement Board | 2500              | PASS                             |
| National Gypsum 5/8" Permabase   | Viper20       | #9 Buildex Rock-On       | 4000              | PASS                             |
|                                  |               | #9 Phillips Cement Board | 2500              | PASS                             |
|                                  |               | #9 Phillips Cement Board | 4000              | PASS                             |
| GYPSUM BOARD – VIPER25 & VIPER20 |               |                          |                   |                                  |
| 1/2" Type C                      | Viper25       | #6 x 1-1/4"              | 2500              | PASS                             |
| 5/8" Type X                      | Viper25       | Type S sharp pt          | 2500              | PASS                             |
| 5/8" Type X                      | Viper20       | Type S sharp pt          | 2500              | PASS                             |



For more information, please contact Telling® Industries at 1-866-372-6384

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# ACOUSTIC PERFORMANCE (ASTM E 90)

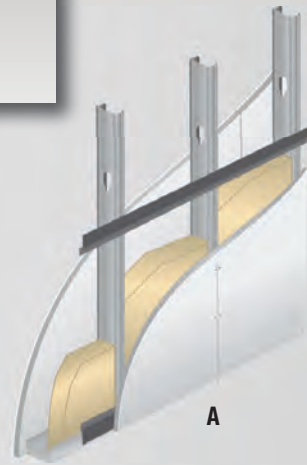
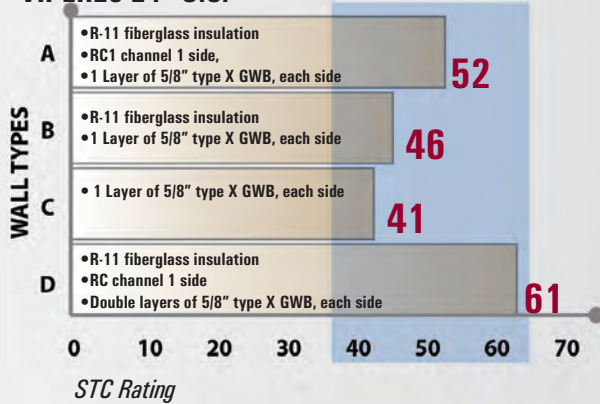


The ViperStud® drywall framing system has been tested to determine the transmission of sound through walls. Acoustic tests were performed using 3-5/8" ViperStud steel studs. The tests were performed according to ASTM E 90 in different configurations.

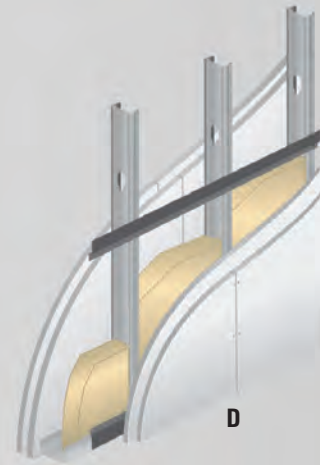
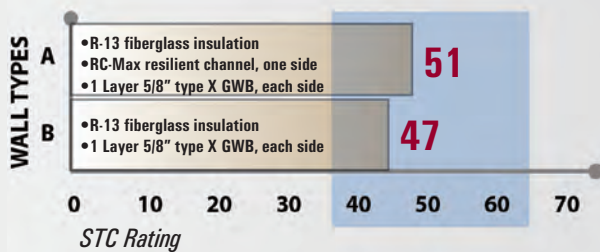
*Sound testing performed by Western Electro-Acoustic Laboratory and Architectural Testing, Inc.*

## WALL TYPES

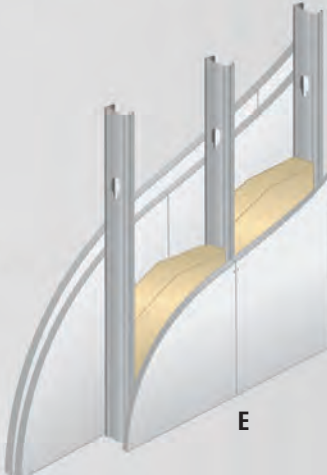
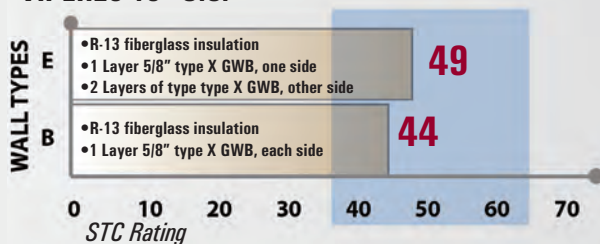
### VIPER25 24" O.C.



### VIPER25 16" O.C.



### VIPER20 16" O.C.



For more information, please contact Telling® Industries at 1-866-372-6384

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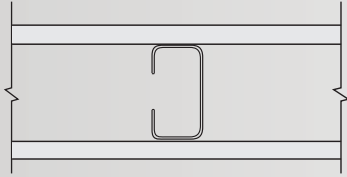
## FIRE TESTING DATA (ASTM E 119)



### 1 HOUR WALL ASSEMBLIES • NON-LOAD BEARING

#### Viper25 or Viper20- 3-5/8", 4", or 6"

##### 1 Hour Wall Assembly



##### WALL ASSEMBLIES

- Studs spaced 24" o.c.
- One layer of generic 5/8" Type X gypsum wallboard<sup>1</sup>
- No insulation required

##### Warnock-Hersey Design No. TI/WF 60-02

- The wallboard is oriented horizontally

##### Warnock-Hersey Design No. TI/WF 60-04

- The wallboard is oriented vertically

##### CHASE WALL ASSEMBLIES

- Two rows of ViperStud®
- Studs spaced 24" o.c.
- Can be aligned with a 1" minimum spacing between studs from each row, staggered or staggered and overlapped.
- One layer of generic 5/8" Type X gypsum wallboard<sup>1</sup>
- No insulation required

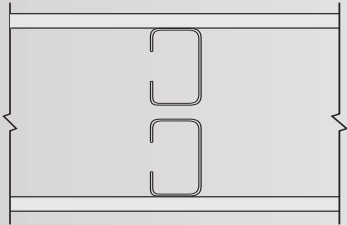
##### Warnock-Hersey Design No. TI/WF 60-03

- The wallboard is oriented vertically

##### Warnock-Hersey Design No. TI/WF 60-05

- The wallboard is oriented horizontally

##### 1 Hour Chase Wall Assembly



### VIPERSTUD® IS FIRE TESTED



### FOR EXPANDED UL CLASSIFICATIONS

See these UL Design Assemblies

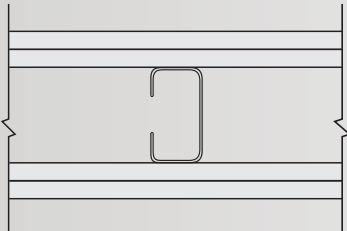
**Viper25 Steel Framing Member**  
for use in Design Nos. U375, U407, U419, V417, V435, V448, V477, V486, V489, V498

**Viper20 Steel Framing Member**  
for use in Design Nos. U403, U408, U411, U412, U419, U421, U431, U435, U436, U450, U451, U454, U463, U465, U466, U471, U475, U478, U491, U494, U495, U496, V410, V412, V416, V417, V418, V419, V425, V435, V437, V438, V443, V444, V448, V449, V452, V476, V477, V496, V498

### 2 HOUR WALL ASSEMBLIES • NON-LOAD BEARING

#### Viper25 or Viper20- 1-5/8", 2-1/2", 3-5/8", 4", or 6"

##### 2 Hour Wall Assembly



##### WALL ASSEMBLIES

- Studs spaced 24" o.c.
- Two layers of generic 5/8" Type X gypsum wallboard<sup>1</sup>
- No insulation required

##### Warnock-Hersey Design No. TI/WF 120-04

- The wallboard is oriented vertically

##### Warnock-Hersey Design No. TI/WF 120-05

- The wallboard is oriented horizontally

##### CHASE WALL ASSEMBLIES

- Two rows of ViperStud™ spaced 24" o.c.
- Can be aligned with a 1" minimum spacing between studs from each row, staggered or staggered and overlapped.
- Two layers of generic 5/8" Type X gypsum wallboard<sup>1</sup>
- No insulation required

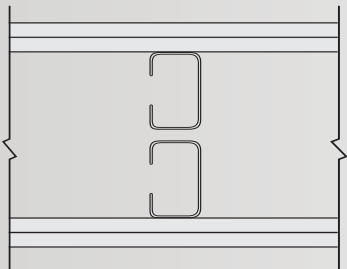
##### Warnock-Hersey Design No. TI/WF 120-06

- The wallboard is oriented vertically

##### Warnock-Hersey Design No. TI/WF 120-07

- The wallboard is oriented horizontally

##### 2 Hour Chase Wall Assembly



<sup>1</sup> 5/8" Generic Type X gypsum wallboard denotes these manufacturers for Warnock Hersey designs: American Gypsum, CertainTeed Gypsum, CGC Inc., Federal Gypsum Company, GP Gypsum, Lafarge North America, National Gypsum Co., PABCO Gypsum, Temple-Inland and United States Gypsum.





# IMPACT TESTING (ASTM C 1629)

## Test Summary:

All tests were conducted to ASTM C 1629 standard using Test Method ASTM E 695 for Soft Body Impact Tests and ASTM C 1629 Annex 1 for Hard Body Impact Tests. Each test was repeated 3 times as required by the test method and results reported to the ASTM standard published values for Level Classification.

## Test Materials:

Steel Studs – Viper20 Stud and track spaced 16" o.c., do not use ViperTrack25 on Viper20 studs for impact resistant walls.

Tests conducted using USG® & National Gypsum® boards.

Testing conducted by IAS Certified 3rd party testing lab Intertek Testing Services.

## NATIONAL GYPSUM®

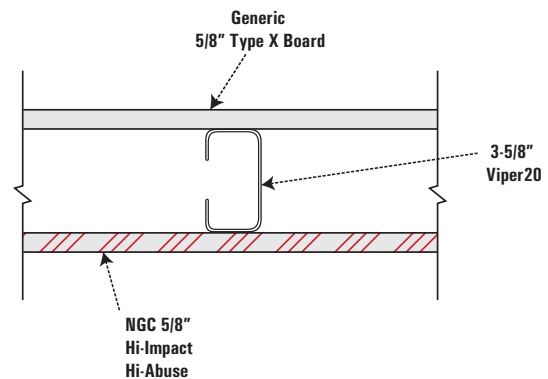
|                                      |                                       |                           |
|--------------------------------------|---------------------------------------|---------------------------|
| Soft Body Impact Test<br>Single Drop | Board Assembly<br>3-5/8" NGC Hi-Abuse | Classification<br>Level 2 |
|--------------------------------------|---------------------------------------|---------------------------|

|                                      |  |                           |
|--------------------------------------|--|---------------------------|
| Soft Body Impact Test<br>Single Drop | Board Assembly<br>3-5/8" NGC Hi-Impact | Classification<br>Level 3 |
|--------------------------------------|--|---------------------------|

|   |                                       |                           |
|---|---------------------------------------|---------------------------|
| Soft Body Impact Test<br>Progressive Drop | Board Assembly<br>3-5/8" NGC Hi-Abuse | Classification<br>Level 1 |
|---|---------------------------------------|---------------------------|

|   |  |                           |
|---|--|---------------------------|
| Soft Body Impact Test<br>Progressive Drop | Board Assembly<br>3-5/8" NGC Hi-Impact | Classification<br>Level 3 |
|---|--|---------------------------|

|                                      |  |                           |
|--------------------------------------|--|---------------------------|
| Hard Body Impact Test<br>Single Drop | Board Assembly<br>3-5/8" NGC Hi-Impact | Classification<br>Level 3 |
|--------------------------------------|--|---------------------------|



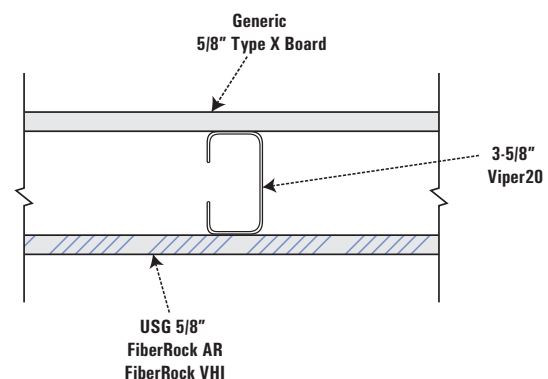
## USG®

|                                      |   |                           |
|--------------------------------------|---|---------------------------|
| Soft Body Impact Test<br>Single Drop | Board Assembly<br>3-5/8" USG FiberRock AR | Classification<br>Level 2 |
|--------------------------------------|---|---------------------------|

|   |  |                           |
|---|--|---------------------------|
| Soft Body Impact Test<br>Progressive Drop | Board Assembly<br>3-5/8" USG FiberRock VHI | Classification<br>Level 3 |
|---|--|---------------------------|

|                                      |   |                           |
|--------------------------------------|---|---------------------------|
| Hard Body Impact Test<br>Single Drop | Board Assembly<br>3-5/8" USG FiberRock AR | Classification<br>Level 1 |
|--------------------------------------|---|---------------------------|

|                                      |  |                           |
|--------------------------------------|--|---------------------------|
| Hard Body Impact Test<br>Single Drop | Board Assembly<br>3-5/8" USG FiberRock VHI | Classification<br>Level 3 |
|--------------------------------------|--|---------------------------|



- FiberRock VHI & FiberRock AR are registered trademarks of the United States Gypsum Co. (USG)
- Hi-Abuse, Hi-Impact, & Permabase are registered trademarks of the National Gypsum Co.
- ProRoc & ProRoc Extra are registered trademarks of Certaineed.
- Protecta AR 100 is a registered trademark of Lafarge Gypsum.
- ComfortGuard AR & ComfortGuard IR are registered trademarks of Temple-Inland.
- Dens Brand is a trademark of Georgia Pacific.



Soft body impact test using ViperStud.

For more information, please contact Telling® Industries at 1-866-372-6384

This technical information reflects the most current information available and supersedes any and all previous publications effective November 12, 2012. #TEL3 11/2012.





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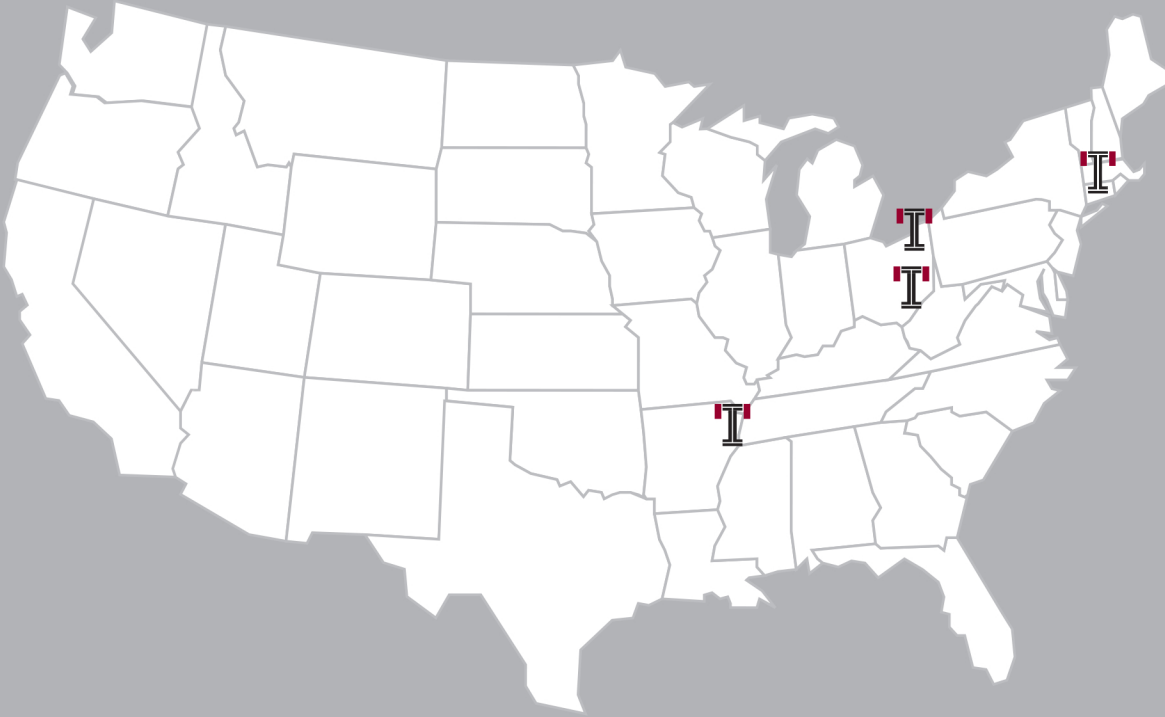
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ViperStud® is a registered trademark of Ware Industries, Inc.





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Revised 7/20/16

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This technical information reflects the most current information available and supersedes any and all previous publications effective January 1, 2016.

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